5-32

Spit-Fire

- Efficient at high flows 4" fully vaned waterway
- Choice of manual controls
 - Dual hand-wheel style delivers:
 - Full 360° horizontal rotation while allowing the lower hand-wheel to remain stationary
 - 10 vertical and 7 horizontal adjustable stop positions
 - Tiller, in the "Big Stick" style, allows vertical and horizontal travel to be conveniently controlled with one handle
- Corrosion resistant brass construction
- Low maintenance
 - Fully enclosed gearcase
 - Steel worm gears
 - #316 stainless steel balls in all swivel joints with grease fittings

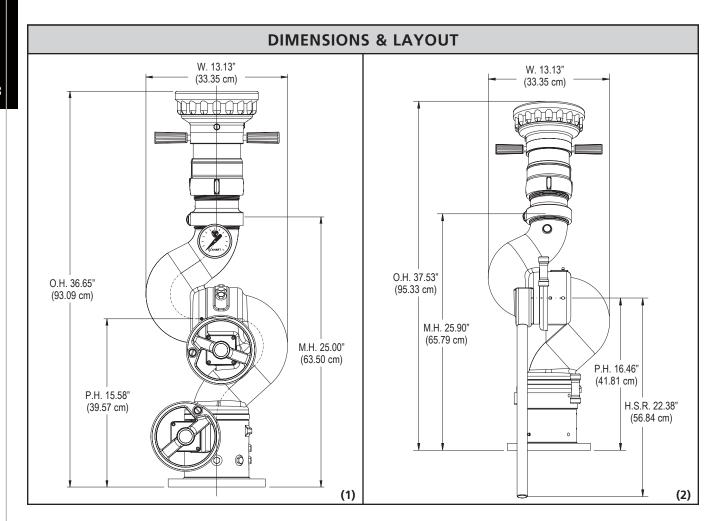
Liquid-filled pressure gauge

Designed for industrial use Fully cast-in vaned waterway 200 **PSI** Choice of manual controls — dual hand-wheel or tiller Steel worm 2000 gears **GPM**

SPIT-FIRE

SPECIFICATIONS						
Max. GPM (LPM)	2000 (7570)					
	Size	Types				
Inlets	4"	150# ANSI Flange	NPT			
Outlet Size	3.5" NHT					
Controls	Dual hand-wheel					
	"Big Stick®" Tiller					
Material/Finish	Brass with red urethane enamel					
Friction Loss	39 psi at 2000 gpm					
	15 psi at 1250 gpm					
Travel	V -45° to +90° (135°)					
Travei	H 360°					
Weight	126 Lbs	5.				
Ratings and	CE					
Certifications	CE					





ADDITIONAL INFORMATION

- Technical Data on monitor performance may be found on page T-11.
- Marine Brass (85-5-5-5) construction is available. Please inquire with our sales staff.

Spit-Fire Selector Guide

INLET SIZ	ES/TYPES	OUTLET SIZE	CONTROLS		CERTIFICATION	MODEL	
4" NPT	4" 150# ANSI Flange	3.5" NHT	Dual Hand-wheel	Tiller (Big Stick®)	Electric Operation 12V	CE	WIODEL
0	S	•	•			•	8394-021
0	s	•		•		•	8394-121
	s	•			•		8394-04
			1	2	See 5-20		Illustration

KEY s = standard o = option

Components & Options Chart

COMPONENTS & OPTIONS		ILLUSTRATION	MODEL
Companion Flange Kits	4" 150# ANSI steel flange with bolts and gaskets		81317001

284-A -

STREAM SHAPER

Page 1-27

Recommended Products (8394-021 & 8394-121)



ADDITIONAL INFORMATION

Please see the Scorpion Electric section 5-18 for components, options, and recommended products for the 8394-04 Spit-Fire Electric monitor.

Product Highlights

All construction features designed to minimize maintenance needs for increased industrial reliability:

- Corrosion resistant brass construction (85-5-5-5 "Marine Brass" available)
- Fully enclosed gearcase
- Cast brass swivel joints
- #316 stainless steel balls in all swivel joints
- Grease zerks for easy lubrication